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Canada

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**D350-689-023**  
**Job Sheet 201460**



**Part No:** D350-689-023

**Job Qty:** 1 pcs

**Part Name:** Floor Provisions Energy Attenuating Seat Compatible



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 10/4/19

**Job Tracking No:**

**Due Date:** 10/25/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** IIN-D350-689 REV.D / DSI9419 REV.C IPP Rev:A 08-12-23 new issue DD verified by:EC IPP Rev:B revise route seq DD 10.02.12 verified by:JLM IPP Rev:C chg003 DD 11.09.28 verified by:JLM IPP Rev:D 12.01.12 now @ CHG004 (ecn12-501) DD VERF:EC IPP REV:E 19.10.04 AS PER DSI REV.C DD VERF:DP

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 110   | Packaging 1 - Pick Kit | 1 pcs |            | 10/25/19 | 0.00      | 0.00    | Packaging 1 - 1       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |          |



**Container No:** S227203



**Part:** D350-689-023

**Job No:** 201460

**Serial No/Batch:** S227203

**Revision:** D/C

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH02-33 Issue 1, FAA-CTC SR016201

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Plex 10/24/19 10:57 AM dart.lacelle.linda

|                                 |       |          |           |                        |  |  |
|---------------------------------|-------|----------|-----------|------------------------|--|--|
| 120 QC 4                        | 1 pcs | 10/25/19 | 0.00 0.00 | Packaging 1 - 31       |  |  |
|                                 |       |          |           | Packaging 1 - 32       |  |  |
|                                 |       |          |           | Packaging 1 - 33       |  |  |
|                                 |       |          |           | Packaging 1 - 34       |  |  |
|                                 |       |          |           | Packaging 1 - 35       |  |  |
|                                 |       |          |           | Packaging 1 - 36       |  |  |
|                                 |       |          |           | QC 4 - 28              |  |  |
|                                 |       |          |           | QC 4 - 58              |  |  |
|                                 |       |          |           | QC 4 - 69              |  |  |
|                                 |       |          |           | QC 4 - 9               |  |  |
|                                 |       |          |           | QC 4 - 46              |  |  |
|                                 |       |          |           | QC 4 - 68              |  |  |
|                                 |       |          |           | QC 4 - 72              |  |  |
| 130 Packaging 3-1 - Stock - B4B | 1 pcs | 10/25/19 | 0.00 0.00 | QC 4 - 74              |  |  |
|                                 |       |          |           | QC 4 - 75              |  |  |
|                                 |       |          |           | QC 4 - 78              |  |  |
|                                 |       |          |           | Packaging 3 - 1 - B4B  |  |  |
|                                 |       |          |           | Packaging 3 - 2 - B4B  |  |  |
|                                 |       |          |           | Packaging 3 - 3 - B4B  |  |  |
|                                 |       |          |           | Packaging 3 - 4 - B4B  |  |  |
|                                 |       |          |           | Packaging 3 - 5 - B4B  |  |  |
|                                 |       |          |           | Packaging 3 - 6 - B4B  |  |  |
|                                 |       |          |           | Packaging 3 - 7 - B4B  |  |  |
|                                 |       |          |           | Packaging 3 - 8 - B4B  |  |  |
|                                 |       |          |           | Packaging 3 - 9 - B4B  |  |  |
|                                 |       |          |           | Packaging 3 - 10 - B4B |  |  |
| 135 DC - 1 - B4B                | 1 pcs | 10/25/19 | 0.00 0.00 | Packaging 3 - 11 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 12 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 13 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 14 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 15 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 16 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 17 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 18 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 19 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 20 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 21 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 22 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 23 - B4B |  |  |
| 140 QC 21 - FG                  | 1 pcs | 10/25/19 | 0.00 0.00 | Packaging 3 - 24 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 25 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 26 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 27 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 28 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 29 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 30 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 31 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 32 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 33 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 34 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 35 - B4B |  |  |
|                                 |       |          |           | Packaging 3 - 36 - B4B |  |  |
| 135 DC - 1 - B4B                | 1 pcs | 10/25/19 | 0.00 0.00 | DC - 1 - B4B           |  |  |
|                                 |       |          |           | DC - 2 - B4B           |  |  |
|                                 |       |          |           | QC 21 - FG - 21        |  |  |
| 140 QC 21 - FG                  | 1 pcs | 10/25/19 | 0.00 0.00 | QC 21 - FG - 70        |  |  |
|                                 |       |          |           | QC 21 - SA - 53        |  |  |

DAS  
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Part Op 110 - Pick kit  
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

PKC

130 - (Identify as per dwg & Stock Location: \_\_\_\_\_), Identify and pack for shipping as per PPP D350-689-023 Location: FG027

135 - Photocopy bluefile and create labels per PPP D350-689-023 CHG005

140 - (QC21- Final Inspection - Work Order Release)

012599

### Job BOM

| Part / Item   | Component Name      | Quantity      | Operation                  | Container |
|---------------|---------------------|---------------|----------------------------|-----------|
| D3027-7       | Clip                | 4 pcs (4 ea)  | 110-Packaging 1 - Pick Kit | 5163532   |
| D3811-041     | Seat Track Assembly | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5151151   |
| MS21042L3     | Nut                 | 12 Ea (12 ea) | 110-Packaging 1 - Pick Kit | 5211533   |
| MS24694-S50   | Screw               | 12 Ea (12 ea) | 110-Packaging 1 - Pick Kit | 5140307   |
| NAS1149D0363J | Washer              | 12 Ea (12 ea) | 110-Packaging 1 - Pick Kit | 5222680   |
| D3811-043     | Seat Track Assembly | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5225966   |
| D4575-1       | Beam                | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5220036   |
| D4575-3       | Doubler             | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5025079   |

### Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | D3027-7        | 4        | 6         | 0         |
|                            | D3811-041      | 1        | 2         | 0         |
|                            | D3811-043      | 1        | 2         | 0         |
|                            | D4575-1        | 1        | 4         | 0         |
|                            | D4575-3        | 1        | 5         | 0         |
|                            | MS21042L3      | 12       | 2,732     | 0         |
|                            | MS24694-S50    | 12       | 285       | 0         |
|                            | NAS1149D0363J  | 12       | 806       | 0         |

### Part Specifications

Specifications could not be found.

## 5.0 PARTS LIST

| Qty<br>-011 | Qty<br>-013 | Qty<br>-021 | Qty<br>-023 | Qty<br>-041 | Qty<br>-043 | Part Number   | Description                             |
|-------------|-------------|-------------|-------------|-------------|-------------|---------------|-----------------------------------------|
| X           |             |             |             |             |             | D350-689-011  | DUAL HIGH BACK SEAT INSTALLATION, LH    |
| 1           | X           |             |             |             |             | D350-689-013  | FLOOR PROVISIONS KIT                    |
|             |             | X           |             |             |             | D350-689-021  | DUAL HIGH BACK SEAT INSTALLATION, LH    |
|             |             | 1           | X           |             |             | D350-689-023  | ENERGY ATTENUATING FLOOR PROVISIONS KIT |
| 1           |             |             |             | X           |             | D350-689-041  | DUAL HIGH BACK SEAT ASSEMBLY            |
|             |             | 1           |             |             | X           | D350-689-043  | DUAL HIGH BACK SEAT ASSEMBLY            |
|             |             |             |             | 1           | 1           | D3018-1       | SEAT CUSHION                            |
|             |             |             |             | 1           | 1           | D3019-1       | BACK CUSHION                            |
| 1           |             |             |             |             |             | D3025-1       | BEAM                                    |
| 1           |             |             |             |             |             | D3026-1       | CHANNEL                                 |
| 1           |             |             |             |             |             | D3027-1       | CLIP                                    |
| 1           |             |             |             |             |             | D3027-3       | CLIP                                    |
| 1           |             |             |             |             |             | D3027-5       | CLIP                                    |
| 4           |             |             | 4           |             |             | D3027-7       | CLIP                                    |
|             |             |             |             | 4           |             | D3028-1       | STUD                                    |
|             |             |             |             | 2           |             | D3029-1       | SPRING                                  |
|             |             |             |             | 2           |             | D3030-1       | LOCK                                    |
| 1           |             |             |             |             |             | D3032-1       | SPACER                                  |
| 2           |             |             |             |             |             | D3033-1       | SEAT TRACK                              |
| 1           |             |             |             |             |             | D3234-1       | DOUBLER                                 |
| 2           |             |             |             |             |             | D3234-5       | SPACER                                  |
|             |             |             |             |             | 2           | D3808-041     | SEAT RAIL ASSEMBLY                      |
|             |             |             |             |             | 4           | D3809-1       | SLIDING BLOCK                           |
|             |             |             | 1           |             |             | D3811-041     | SEAT TRACK ASSEMBLY                     |
| 1           |             |             | 1           |             |             | D4575-1       | BEAM                                    |
| 1           |             |             | 1           |             |             | D4575-3       | DOUBLER                                 |
|             |             |             |             | 1           | 1           | D4671-1       | ARMREST CUSHION                         |
|             |             |             |             | 1           | 1           | D5162-041     | SEAT STRUCTURE ASSEMBLY                 |
| 52          |             |             |             |             |             | MS20470AD4    | RIVET                                   |
|             |             |             | 9           |             |             | MS21042L3     | NUT (OR MS21042-3)                      |
| 12          |             |             |             |             |             | MS21059L3     | NUTPLATE                                |
| 2           |             |             |             |             |             | MS24693-S273  | SCREW                                   |
|             |             |             |             |             | 8           | MS24694-S3    | SCREW                                   |
|             |             |             | 9           |             |             | MS24694-S50   | SCREW                                   |
|             |             |             |             |             | 4           | MS24694-S148  | SCREW                                   |
| 6           |             |             |             |             |             | MS27039-1-10  | SCREW                                   |
| 6           |             |             |             |             |             | NAS1149D0332J | WASHER (OR AN960JD10L)                  |
|             |             |             | 9           |             |             | NAS1149D0363J | WASHER (OR AN960JD10)                   |